DATASHEET

AD7520, AD7521

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The AD7520 and AD7521 are monolithic, high accuracy, low cost 10-bit and 12-bit resolution, multiplying digital-to-analog converters (DAC). Intersil's thin-film on CMOS processing gives up to 10-bit accuracy with TTL/CMOS compatible operation. Digital inputs are fully protected against static discharge by diodes to ground and positive supply.
Typical applications include digital/analog interfacing, multiplication and division, programmable power supplies, CRT character generation, digitally controlled gain circuits, integrators and attenuators, etc.

## Ordering Information

| PART <br> NUMBER | LINEARITY <br> (INL, DNL) | TEMP. <br> RANGE <br> ${ }^{\circ} \mathrm{C}$ ) | PACKAGE | PKG. <br> NO. |
| :---: | :---: | :---: | :--- | :---: |
| AD7520JN | $0.2 \%$ (8-Bit) | 0 to 70 | 16 Ld PDIP | E16.3 |
| AD7521LN | $0.05 \%$ (10- <br> Bit) | 0 to 70 | 18 Ld PDIP | E18.3 |

## Pinouts

## AD7520 (PDIP)

TOP VIEW


| AD7520 (PDIP) TOP VIEW |  |
| :---: | :---: |
| Iout1 1 | 16 R feedback |
| lout2 2 | 15 V REF |
| GND 3 | $14 \mathrm{~V}+$ |
| BIT 1 (MSB) 4 | 13 BIT 10 (LSB) |
| BIT 25 | 12 BIT 9 |
| BIT $3 \bigcirc$ | 11 BIT 8 |
| BIT 47 | 10 Bit 7 |
| BIT 58 | 9 BIT 6 |

## Features

- AD7520, 10-Bit Resolution; 8-Bit Linearity
- AD7521, 12-Bit Resolution; 10-Bit Linearity
- Low Power Dissipation (Max). . . . . . . . . . . . . . . . . 20mW
- Low Nonlinearity Tempco at 2 ppm of $\mathrm{FSR} /{ }^{\circ} \mathrm{C}$
- Current Settling Time to $0.05 \%$ of FSR . . . . . . . . . . $1.0 \mu \mathrm{~s}$
- Supply Voltage Range . . . . . . . . . . . . . . . . . $\pm 5 \mathrm{~V}$ to +15 V
- TTL/CMOS Compatible
- Full Input Static Protection

AD7521 (PDIP)
TOP VIEW


## Absolute Maximum Ratings

Supply Voltage (V+ to GND) . . . . . . . . . . . . . . . . . . . . . . . . . . . +17 V
VREF . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . $\pm 25 \mathrm{~V}$
Digital Input Voltage Range . . . . . . . . . . . . . . . . . . . . . . . V+ to GND
Output Voltage Compliance . . . . . . . . . . . . . . . . . . . . . . -100 mV to $\mathrm{V}+$

## Operating Conditions

Temperature Ranges
JN, LN Versions

## Thermal Information

Thermal Resistance (Typical, Note 1) $\theta_{\mathrm{JA}}\left({ }^{\circ} \mathrm{C} / \mathrm{W}\right) \quad \theta_{\mathrm{JC}}\left({ }^{\circ} \mathrm{C} / \mathrm{W}\right)$ 16 Ld PDIP Package 90 N/A 18 Ld PDIP Package 80 N/A
Maximum Junction Temperature (Plastic Packages) . . . . . . . $150^{\circ} \mathrm{C}$ Maximum Storage Temperature Range . . . . . . . . $-65^{\circ} \mathrm{C}$ to $150^{\circ} \mathrm{C}$ Maximum Lead Temperature (Soldering 10s) $.300^{\circ} \mathrm{C}$

CAUTION: Stresses above those listed in "Absolute Maximum Ratings" may cause permanent damage to the device. This is a stress only rating and operation of the device at these or any other conditions above those indicated in the operational sections of this specification is not implied.
The digital control inputs are zener protected; however, permanent damage may occur on unconnected units under high energy electrostatic fields. Keep unused units in conductive foam at all times.

Do not apply voltages higher than $V_{D D}$ or less than GND potential on any terminal except $V_{\text {REF }}$ and $R_{\text {FEEDBACK }}$.

1. $\theta_{J A}$ is measured with the component mounted on a low effective thermal conductivity test board in free air. See Tech Brief TB379 for details.

Electrical Specifications $\quad \mathrm{V}+=+15 \mathrm{~V}, \mathrm{~V}_{\mathrm{REF}}=+10 \mathrm{~V}, \mathrm{~T}_{\mathrm{A}}=25^{\circ} \mathrm{C}$ Unless Otherwise Specified

| PARAMETER |  | TEST CONDITIONS | AD7520 |  |  | AD7521 |  |  | UNITS |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | MIN | TYP | MAX | MIN | TYP | MAX |  |
| SYSTEM PERFORMANCE (Note 2) |  |  |  |  |  |  |  |  |  |
| Resolution |  |  |  | 10 | 10 | 10 | 12 | 12 | 12 | Bits |
| Nonlinearity | J | $\begin{array}{\|c\|} \hline \text { (Note 3) (Figure 2) } \\ -10 \mathrm{~V} \leq \mathrm{V}_{\mathrm{REF}} \leq+10 \mathrm{~V} \\ \hline \end{array}$ | - | - | $\begin{gathered} \pm 0.2 \\ (8 \text {-Bit) } \end{gathered}$ | - | - | - | \% of FSR |
|  | L | $-10 \mathrm{~V} \leq \mathrm{V}_{\mathrm{REF}} \leq+10 \mathrm{~V}$ <br> (Figure 2) | - | - | $\begin{gathered} \pm 0.05 \\ (10-\mathrm{Bit}) \end{gathered}$ | - | - | $\begin{gathered} \pm 0.05 \\ (10-\mathrm{Bit}) \end{gathered}$ | \% of FSR |
| Nonlinearity Tempco |  | $\begin{aligned} & -10 \mathrm{~V} \leq \mathrm{V}_{\mathrm{REF}} \leq+10 \mathrm{~V} \\ & (\text { Notes 3, 4) } \end{aligned}$ | - | - | $\pm 2$ | - | - | $\pm 2$ | ppm of FSR $/{ }^{\circ} \mathrm{C}$ |
| Gain Error |  |  | - | $\pm 0.3$ | - | - | $\pm 0.3$ | - | $\begin{aligned} & \hline \text { \% of } \\ & \text { FSR } \end{aligned}$ |
| Gain Error Tempco |  |  | - | - | $\pm 10$ | - | - | $\pm 10$ | ppm of FSR $/{ }^{\circ} \mathrm{C}$ |
| Output Leakage Current (Either Output) |  | Over the Specified Temperature Range | - | - | $\pm 200$ | - | - | $\pm 200$ | nA |
| DYNAMIC CHARACTERISTICS |  |  |  |  |  |  |  |  |  |
| Output Current Settling Time |  | To $0.05 \%$ of FSR (All Digital Inputs Low To High And High To Low) (Note 4) (Figure 7) | - | 1.0 | - | - | 1.0 | - | $\mu \mathrm{s}$ |
| Feedthrough Error |  | $\mathrm{V}_{\mathrm{REF}}=20 \mathrm{~V}_{\mathrm{P}-\mathrm{P}}, 100 \mathrm{kHz}$ <br> All Digital Inputs Low (Note 4) (Figure 6) | - | - | 10 | - | - | 10 | $m V_{P-P}$ |
| REFERENCE INPUT |  |  |  |  |  |  |  |  |  |
| Input Resistance |  | All Digital Inputs High IOUT1 at Ground | 5 | 10 | 20 | 5 | 10 | 20 | $\mathrm{k} \Omega$ |
| ANALOG OUTPUT |  |  |  |  |  |  |  |  |  |
| Output Capacitance | IOUT1 | All Digital Inputs High (Note 4) (Figure 5) | - | 200 | - | - | 200 | - | pF |
|  | IOUT2 |  | - | 75 | - | - | 75 | - | pF |
|  | IOUT1 | All Digital Inputs Low (Note 4) (Figure 5) | - | 75 | - | - | 75 | - | pF |
|  | IOUT2 |  | - | 200 | - | - | 200 | - | pF |
| Output Noise |  | Both Outputs (Note 4) (Figure 4) | - | Equivalent to $10 \mathrm{k} \Omega$ | - | - | Equivalent to $10 \mathrm{k} \Omega$ | - | Johnson Noise |
| DIGITAL INPUTS |  |  |  |  |  |  |  |  |  |
| Low State Threshold, $\mathrm{V}_{\text {IL }}$ |  | Over the Specified Temperature Range $\mathrm{V}_{\mathrm{IN}}=0 \mathrm{~V}$ or +15 V | - | - | 0.8 | - | - | 0.8 | V |
| High State Threshold, $\mathrm{V}_{\mathrm{IH}}$ |  |  | 2.4 | - | - | 2.4 | - | - | V |
| Input Current, $\mathrm{I}_{\text {IL }}, \mathrm{I}_{\mathrm{IH}}$ |  |  | - | - | $\pm 1$ | - | - | $\pm 1$ | $\mu \mathrm{A}$ |
| Input Coding |  | See Tables 1 and 2 | Binary/Offset Binary |  |  |  |  |  |  |


| Electrical Specifications | $\mathrm{V}+=+15 \mathrm{~V}, \mathrm{~V}_{\text {REF }}=+10 \mathrm{~V}, \mathrm{~T}_{\mathrm{A}}=25^{\circ} \mathrm{C}$ Unless Otherwise Specified (Continued) |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| PARAMETER | TEST CONDITIONS | AD7520 |  |  | AD7521 |  |  | UNITS |
|  |  | MIN | TYP | MAX | MIN | TYP | MAX |  |
| POWER SUPPLY CHARACTERISTICS |  |  |  |  |  |  |  |  |
| Power Supply Rejection | $\begin{aligned} & \text { V+ = } 14.5 \mathrm{~V} \text { to } 15.5 \mathrm{~V} \\ & \text { (Note 3) (Figure 3) } \end{aligned}$ | - | $\pm 0.005$ | - | - | $\pm 0.005$ | - | $\begin{gathered} \% \\ \text { FSR/\% } \\ \Delta \mathrm{V}_{+} \end{gathered}$ |
| Power Supply Voltage Range |  | +5 to +15 |  |  | +5 to +15 |  |  | V |
| I+ | All Digital Inputs at OV or $\mathrm{V}+$ Excluding Ladder Network | - | $\pm 1$ | - | - | $\pm 1$ | - | $\mu \mathrm{A}$ |
|  | All Digital Inputs High or Low Excluding Ladder Network | - | - | 2 | - | - | 2 | mA |
| Total Power Dissipation | Including the Ladder Network | - | 20 | - | - | 20 | - | mW |

NOTES:
2. Full Scale Range (FSR) is 10 V for Unipolar and $\pm 10 \mathrm{~V}$ for Bipolar modes.
3. Using internal feedback resistor RFEEDBACK.
4. Guaranteed by design, or characterization and not production tested.
5. Accuracy not guaranteed unless outputs at GND potential.
6. Accuracy is tested and guaranteed at $\mathrm{V}+=15 \mathrm{~V}$ only.

## Functional Diagram

NOTES:


Switches shown for Digital Inputs "High".
Resistor values are typical.
Pin Descriptions

| AD7520 | AD7521 | PIN NAME | DESCRIPTION |
| :---: | :---: | :---: | :--- |
| 1 | 1 | IOUT1 | Current Out summing junction of the R2R ladder network. |
| 2 | 2 | IOUT2 | Current Out virtual ground, return path for the R2R ladder network. |
| 3 | 3 | GND | Digital Ground. Ground potential for digital side of D/A. |
| 4 | 4 | Bits 1(MSB) | Most Significant Digital Data Bit. |
| 5 | 5 | Bit 2 | Digital Bit 2. |
| 6 | 6 | Bit 3 | Digital Bit 3. |
| 7 | 7 | Bit 4 | Digital Bit 4. |
| 8 | 8 | Bit 5 | Digital Bit 5. |
| 9 | 9 | Bit 6 | Digital Bit 6. |
| 10 | 10 | Bit 7 | Digital Bit 7. |
| 11 | 11 | Bit 8 | Digital Bit 8. |
| 12 | 12 | Bit 9 | Digital Bit 9. |
| 13 | 13 | Bit 10 | Digital Bit 10 (AD7521). Least Significant Digital Data Bit (AD7520). |
| - | 14 | Bit 11 | Digital Bit 11 (AD7521). |
| - | 15 | Bit 12 | Least Significant Digital Data Bit (AD7521). |
| 14 | 16 | V+ | Power Supply +5V to +15V. |
| 15 | 17 | V REF | Voltage Reference Input to set the output range. Supplies the R2R resistor ladder. |
| 16 | 18 | RFEEDBACK | Feedback resistor used for the current to voltage conversion when using an external Op Amp. |

## Definition of Terms

Nonlinearity: Error contributed by deviation of the DAC transfer function from a "best straight line" through the actual plot of transfer function. Normally expressed as a percentage of full scale range or in (sub)multiples of 1 LSB.

Resolution: It is addressing the smallest distinct analog output change that a D/A converter can produce. It is commonly expressed as the number of converter bits. A converter with resolution of N bits can resolve output changes of $2^{-\mathrm{N}}$ of the fullscale range, e.g., $2^{-N} V_{\text {REF }}$ for a unipolar conversion. Resolution by no means implies linearity.

Settling Time: Time required for the output of a DAC to settle to within specified error band around its final value (e.g., $1 / 2$ LSB) for a given digital input change, i.e., all digital inputs LOW to HIGH and HIGH to LOW.

Gain Error: The difference between actual and ideal analog output values at full scale range, i.e., all digital inputs at HIGH state. It is expressed as a percentage of full scale range or in (sub)multiples of 1 LSB.

Feedthrough Error: Error caused by capacitive coupling from $V_{\text {REF }}$ to IOUT1 with all digital inputs LOW.
current reference and an operational amplifier are all that is required for most voltage output applications.

A simplified equivalent circuit of the DAC is shown in the Functional Diagram. The NMOS SPDT switches steer the ladder leg currents between lOUT1 and lOUT2 buses which must be held either at ground potential. This configuration maintains a constant current in each ladder leg independent of the input code.

Converter errors are further reduced by using separate metal interconnections between the major bits and the outputs. Use of high threshold switches reduce offset (leakage) errors to a negligible level.

The level shifter circuits are comprised of three inverters with positive feedback from the output of the second to the first, see Figure 1. This configuration results in TTL/CMOS compatible operation over the full military temperature range. With the ladder SPDT switches driven by the level shifter, each switch is binarily weighted for an ON resistance proportional to the respective ladder leg current. This assures a constant voltage drop across each switch, creating equipotential terminations for the 2R ladder resistors and highly accurate leg currents.


FIGURE 1. CMOS LEVEL SHIFTER AND SWITCH

Output Capacitance: Capacitance from IOUT1 and IOUT2 terminals to ground.

Output Leakage Current: Current which appears on IOUT1 terminal when all digital inputs are LOW or on IOUT2 terminal when all digital inputs are HIGH .

## Detailed Description

The AD7520 and AD7521 are monolithic, multiplying D/A converters. A highly stable thin film R-2R resistor ladder network and NMOS SPDT switches form the basis of the converter circuit, CMOS level shifters permit low power TTL/CMOS compatible operation. An external voltage or

Test Circuits The following test circuits apply for the AD7520. Similar circuits are used for the AD7521.


FIGURE 2. NONLINEARITY


FIGURE 3. POWER SUPPLY REJECTION

Test Circuits The following test circuits apply for the AD7520. Similar circuits are used for the AD7521. (Continued)


FIGURE 4. NOISE


FIGURE 6. FEEDTHROUGH ERROR

## Applications

## Unipolar Binary Operation

The circuit configuration for operating the AD7520 in unipolar mode is shown in Figure 8. Similar circuits can be used for AD7521. With positive and negative $\mathrm{V}_{\text {REF }}$ values the circuit is capable of 2-Quadrant multiplication. The Digital Input Code/Analog Output Value table for unipolar mode is given in Table 1.


FIGURE 8. UNIPOLAR BINARY OPERATION (2-QUADRANT MULTIPLICATION)


FIGURE 5. OUTPUT CAPACITANCE


FIGURE 7. OUTPUT CURRENT SETTLING TIME

TABLE 1. CODE TABLE - UNIPOLAR BINARY OPERATION

| DIGITAL INPUT | ANALOG OUTPUT |
| :---: | :--- |
| 1111111111 | $-\mathrm{V}_{\text {REF }}\left(1-2^{-\mathrm{N}}\right)$ |
| 1000000001 | $-\mathrm{V}_{\text {REF }}\left(1 / 2+2^{-\mathrm{N}}\right)$ |
| 1000000000 | $-\mathrm{V}_{\text {REF }} / 2$ |
| 0111111111 | $-\mathrm{V}_{\text {REF }}\left(1 / 2^{-2^{-N}}\right)$ |
| 0000000001 | $-\mathrm{V}_{\text {REF }}\left(2^{-\mathrm{N}}\right)$ |
| 0000000000 | 0 |

NOTES:

1. $\operatorname{LSB}=2^{-N} V_{\text {REF }}$.
2. $N=8$ for 7520
$N=10$ for 7521 .

## Zero Offset Adjustment

1. Connect all digital inputs to GND.
2. Adjust the offset zero adjust trimpot of the output operational amplifier for OV at $\mathrm{V}_{\text {OUT }}$.

## Gain Adjustment

1. Connect all digital inputs to $\mathrm{V}+$.
2. Monitor $\mathrm{V}_{\text {OUT }}$ for a $-\mathrm{V}_{\text {REF }}\left(1-2^{-\mathrm{N}}\right.$ ) reading. ( $\mathrm{N}=8$ for AD7520 and $N=10$ for AD7521).
3. To decrease $\mathrm{V}_{\text {OUT }}$, connect a series resistor ( 0 to 250 ) between the reference voltage and the $\mathrm{V}_{\text {REF }}$ terminal.
4. To increase $\mathrm{V}_{\text {OUT }}$, connect a series resistor ( 0 to $250 \Omega$ ) in the IOUT1 amplifier feedback loop.

## Bipolar (Offset Binary) Operation

The circuit configuration for operating the AD7520 in the bipolar mode is given in Figure 9. Similar circuits can be used for AD7521. Using offset binary digital input codes and positive and negative reference voltage values, 4-Quadrant multiplication can be realized. The "Digital Input Code/Analog Output Value" table for bipolar mode is given in Table 2.


FIGURE 9. BIPOLAR OPERATION (4-QUADRANT MULTIPLICATION)

TABLE 2. BIPOLAR (OFFSET BINARY) CODE TABLE

| DIGITAL INPUT | ANALOG OUTPUT |
| :---: | :--- |
| 1111111111 | $-\mathrm{V}_{\text {REF }}\left(1-2^{-(\mathrm{N}-1)}\right)$ |
| 1000000001 | $-\mathrm{V}_{\text {REF }}\left(2^{-(\mathrm{N}-1)}\right)$ |
| 1000000000 | 0 |
| 0111111111 | $\mathrm{~V}_{\text {REF }}\left(2^{-(\mathrm{N}-1)}\right)$ |
| 0000000001 | $\mathrm{~V}_{\text {REF }}\left(1-2^{-(\mathrm{N}-1)}\right)$ |
| 0000000000 | $\mathrm{~V}_{\text {REF }}$ |

NOTES:

1. $\operatorname{LSB}=2^{-(N-1)} V_{R E F}$.
2. $\mathrm{N}=8$ for 7520
$\mathrm{N}=10$ for 7521 .

A "Logic 1" input at any digital input forces the corresponding ladder switch to steer the bit current to IOUT1 bus. A "Logic 0" input forces the bit current to IOUT2 bus. For any code the IOUT1 and IOUT2 bus currents are complements of one another. The current amplifier at IOUT2 changes the polarity of IOUT2 current and the transconductance amplifier at IOUT1 output sums the two currents. This configuration doubles the output range. The difference current resulting at zero offset binary code, (MSB = "Logic 1", all other bits = "Logic 0"), is corrected by using an external resistor, (10MW), from VREF to IOUT2 .

## Offset Adjustment

1. Adjust $\mathrm{V}_{\text {REF }}$ to approximately +10 V .
2. Connect all digital inputs to "Logic 1".
3. Adjust IOUT2 amplifier offset adjust trimpot for $0 \mathrm{~V} \pm 1 \mathrm{mV}$ at IOUT2 amplifier output.
4. Connect MSB (Bit 1) to "Logic 1" and all other bits to "Logic 0 ".
5. Adjust louT1 amplifier offset adjust trimpot for $0 \mathrm{~V} \pm 1 \mathrm{mV}$ at V OUT.

## Gain Adjustment

1. Connect all digital inputs to $\mathrm{V}+$.
2. Monitor $\mathrm{V}_{\text {OUT }}$ for a $-\mathrm{V}_{\text {REF }}\left(1-2^{-(\mathrm{N}-1)}\right.$ volts reading. ( $\mathrm{N}=8$ for AD7520, and $N=10$ for AD7521.).
3. To increase $\mathrm{V}_{\text {OUT }}$, connect a series resistor of up to $250 \Omega$ between $\mathrm{V}_{\text {OUT }}$ and $\mathrm{R}_{\text {FEEDBACK }}$.
4. To decrease $\mathrm{V}_{\text {OUT }}$, connect a series resister of up to $250 \Omega$ between the reference voltage and the $\mathrm{V}_{\text {REF }}$ terminal.

## Die Characteristics

DIE DIMENSIONS:
101 mils $\times 103$ mils $(2565 \mu \mathrm{~m} \times 2616 \mu \mathrm{~m})$
METALLIZATION:
Type: Pure Aluminum
Thickness: $10 \pm 1 \mathrm{k} \AA$

## PASSIVATION:

Type: PSG/Nitride
PSG: $7 \pm 1.4 \mathrm{kÅ}$
Nitride: $8 \pm 1.2 \mathrm{k} \AA$
PROCESS:
CMOS Metal Gate

## Metallization Mask Layout



## Die Characteristics

DIE DIMENSIONS:
101 mils $\times 103$ mils $(2565 \mu \mathrm{~m} \times 2616 \mu \mathrm{~m})$
METALLIZATION:
Type: Pure Aluminum
Thickness: $10 \pm 1 \mathrm{k} \AA$

## PASSIVATION:

Type: PSG/Nitride
PSG: $7 \pm 1.4 \mathrm{kA}$
Nitride: $8 \pm 1.2 \mathrm{k} \AA$
PROCESS:
CMOS Metal Gate

## Metallization Mask Layout

## AD7521



## Dual-In-Line Plastic Packages (PDIP)


$-\mathrm{B}-$


NOTES:

1. Controlling Dimensions: INCH. In case of conflict between English and Metric dimensions, the inch dimensions control.
2. Dimensioning and tolerancing per ANSI Y14.5M-1982.
3. Symbols are defined in the "MO Series Symbol List" in Section 2.2 of Publication No. 95.
4. Dimensions $A, A 1$ and $L$ are measured with the package seated in JEDEC seating plane gauge GS-3.
5. D, D1, and E1 dimensions do not include mold flash or protrusions. Mold flash or protrusions shall not exceed 0.010 inch ( 0.25 mm ).
6. E and $\mathrm{e}_{\mathrm{A}}$ are measured with the leads constrained to be perpendicular to datum -C -.
7. $e_{B}$ and $e_{C}$ are measured at the lead tips with the leads unconstrained. $\mathrm{e}_{\mathrm{C}}$ must be zero or greater.
8. B1 maximum dimensions do not include dambar protrusions. Dambar protrusions shall not exceed 0.010 inch ( 0.25 mm ).
9. N is the maximum number of terminal positions.
10. Corner leads (1, N,N/2 and N/2 + 1) for E8.3, E16.3, E18.3, E28.3, E 42.6 will have a B 1 dimension of $0.030-0.045$ inch ( $0.76-1.14 \mathrm{~mm}$ ).

## Dual-In-Line Plastic Packages (PDIP)


-B-


NOTES:

1. Controlling Dimensions: $\operatorname{INCH}$. In case of conflict between English and Metric dimensions, the inch dimensions control.
2. Dimensioning and tolerancing per ANSI Y14.5M-1982.
3. Symbols are defined in the "MO Series Symbol List" in Section 2.2 of Publication No. 95.
4. Dimensions $A, A 1$ and $L$ are measured with the package seated in JEDEC seating plane gauge GS-3.
5. D, D1, and E1 dimensions do not include mold flash or protrusions. Mold flash or protrusions shall not exceed 0.010 inch ( 0.25 mm ).
6. $E$ and $\mathrm{e}_{\mathrm{A}}$ are measured with the leads constrained to be perpendicular to datum $-\mathrm{C}-$.
7. $e_{B}$ and $e_{C}$ are measured at the lead tips with the leads unconstrained. $e_{C}$ must be zero or greater.
8. B1 maximum dimensions do not include dambar protrusions. Dambar protrusions shall not exceed 0.010 inch $(0.25 \mathrm{~mm})$.
9. N is the maximum number of terminal positions.
10. Corner leads ( $1, \mathrm{~N}, \mathrm{~N} / 2$ and $\mathrm{N} / 2+1$ ) for E8.3, E16.3, E18.3, E28.3, E42.6 will have a B1 dimension of 0.030-0.045 inch (0.76-1.14mm).

## E18.3 (JEDEC MS-001-BC ISSUE D)

 18 LEAD DUAL-IN-LINE PLASTIC PACKAGE| SYMBOL | INCHES |  | MILLIMETERS |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | MIN | MAX | MIN | MAX |  |  |  |  |  |  |  |  |  |
| A | - | 0.210 | - | 5.33 | 4 |  |  |  |  |  |  |  |  |
| A1 | 0.015 | - | 0.39 | - | 4 |  |  |  |  |  |  |  |  |
| A2 | 0.115 | 0.195 | 2.93 | 4.95 | - |  |  |  |  |  |  |  |  |
| B | 0.014 | 0.022 | 0.356 | 0.558 | - |  |  |  |  |  |  |  |  |
| B1 | 0.045 | 0.070 | 1.15 | 1.77 | 8,10 |  |  |  |  |  |  |  |  |
| C | 0.008 | 0.014 | 0.204 | 0.355 | - |  |  |  |  |  |  |  |  |
| D | 0.845 | 0.880 | 21.47 | 22.35 | 5 |  |  |  |  |  |  |  |  |
| D1 | 0.005 | - | 0.13 | - | 5 |  |  |  |  |  |  |  |  |
| E | 0.300 | 0.325 | 7.62 | 8.25 | 6 |  |  |  |  |  |  |  |  |
| E1 | 0.240 | 0.280 | 6.10 | 7.11 | 5 |  |  |  |  |  |  |  |  |
| e | 0.100 | BSC | 2.54 | BSC | - |  |  |  |  |  |  |  |  |
| $e_{A}$ | 0.300 | BSC | 7.62 BSC | 6 |  |  |  |  |  |  |  |  |  |
| $e_{B}$ | - | 0.430 | - | 10.92 | 7 |  |  |  |  |  |  |  |  |
| L | 0.115 | 0.150 | 2.93 | 3.81 | 4 |  |  |  |  |  |  |  |  |
| N | 18 |  |  |  |  |  |  | 18 |  |  |  |  | 9 |

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